

## PRODUCT HANDLING INFORMATION SHEET

# GEHR® PA 6.6 – 30GF

### 1. Manufacturer

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### 2. Product Description

|                                   |                                                                                   |
|-----------------------------------|-----------------------------------------------------------------------------------|
| Product / Article                 | Engineering semi-finished product                                                 |
| Abbreviated terms                 | PA 6.6 – 30GF                                                                     |
| Material characterization         | Thermoplastic                                                                     |
| Main components                   | Polyamide 6.6, 30% glasfiber<br>(can contain pigments, stabilizers and additives) |
| Components subject to labeling    | None                                                                              |
| Classification according to REACH | Artice / No registration requirement.                                             |

### 3. Product characteristics

|                                               |                                                   |
|-----------------------------------------------|---------------------------------------------------|
| Form / State                                  | Rods, sheets / solid                              |
| Colour                                        | Black                                             |
| Odour                                         | Odourless                                         |
| Density                                       | 1,25 – 1,30 g/cm <sup>3</sup>                     |
| Melting range                                 | ≥ 220 °C                                          |
| Glass transition temperature                  | ≥ 300 °C                                          |
| Ignition temperature                          | ≥ 400 °C                                          |
| Solubility in Water                           | Insoluble                                         |
| Special risks for mankind and the environment | No special dangers to humans and the environment. |
| Substances to avoid                           | Strong and concentrated oxidizing acids           |

### 4. Handling and Storage

|          |                                                                                                               |
|----------|---------------------------------------------------------------------------------------------------------------|
| Handling | The product can be worked with conventional machines and tools. Before machining the product should have room |
|----------|---------------------------------------------------------------------------------------------------------------|

temperature and/or to be stored for min. 24h under normal climatic conditions. Chips must be removed during machining to prevent the risk of slipping.

Local workplace-related dust limit values must be considered.

Suitable extraction or ventilation on the processing machines must be ensured.

Safety goggles must be worn during machining.

General dust limit value: Respirable dust (6 mg/m<sup>3</sup>); Inhalable dust (10 mg/m<sup>3</sup>).

#### Storage

The semi-finished products should be protected from external damage. Direct sunlight, UV rays, ionizing radiation, chemical contact, etc. should be avoided.

#### Safety measures

The general industrial safety recommendations should be considered. Thermal damage should be avoided during machining.

### 5. Fire – fighting measures

#### Suitable extinguishing agents

Water, alcohol-resistant foam, dry extinguishing media, carbon dioxide

#### Potential combustion products

Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), traces of hydrogen cyanide.

The formation of further fission and oxidation products depends on the fire conditions. Under special fire conditions, traces of other toxic substances are possible.

#### Necessary protection equipment

Wear self-contained breathing equipment.

#### Additional information

Dispose fire residues and contaminated extinguishing water in accordance with official regulations.

### 6. Removal

#### EC Waste Catalogue

Uncontaminated material (cuttings and waste) is not classified as hazardous according to the European Waste Catalogue (EAK).

#### EC Waste Code

|        |                                      |
|--------|--------------------------------------|
| 070213 | Waste plastics (MFSU)                |
| 120105 | Plastics shavings and turnings       |
| 57129  | Other solid waste plastics (Austria) |

#### Waste removal

The material can be deposited as household waste or sent to a suitable incineration plant in compliance with local regulations. The material does not contain any cadmium-based pigments or stabilizers.

The product is not biodegradable, but based on current knowledge, it has no negative effects on the environment.

Recyclability

Check possibility of recycling.

## 7. Labeling and Transport

Classification and Labeling

Not subject to labelling

Transport

Not classified as dangerous goods under transport regulations.

Save the article against slipping.

Other Guidelines

None

## 8. Information about REACH

Information about REACH

According to EC directive 1907/2006/EC (REACH), Article 3, No.3, our products are clearly defined as articles, exempt from registration.

The EU regulation about chemicals No. 1907/2006 (REACH), which came into force 01st of June 2007, prescribes Material Safety Data Sheets (MSDS) only for dangerous substances and preparations. According to REACH we are manufacturing articles and, therefore, not required to issue safety sheets.

## 9. Other Information

Other information

The national and local regulations must be observed by the recipient of our products by his own authority.

The information is based on the current information of our knowledge and experience. The product handling information sheet is intended to give you advice about the safe handling of the product during storage, processing, transport and disposal and does not constitute a warranty of the product description / the products defined by the legal warranty regulations. The figures are not transferable to other products and have no quality assurance for specific product characteristics.

Die GEHR GmbH takes no responsibility for the behavior of traders and processors, which do not meet the above-mentioned information. This is especially true for improper and negligent handling, processing and use of the product.